

SOUTH PRODUCTION NOTES

January 28, 2015
11-7 Shift Notes

BASF EMPLOYEES

2 Last Recordable
580 Last Lost Time

173 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach "Packaged By" label with your initials.

#1 MED / Clean for Si-1624:

Finished. Cleaning for SI-1624 continues

Midnight shift:

Day shift: Continued cleaning.

Afternoon shift: no cleaning done

#1 RC / Clean for Si 1624:

Cleaning for SI 1624. There are two bags on the first floor that are to be used as flush when we get to that point.

Midnight Shift:

Day shift: Hold.

Afternoon shift: holding

Exhaust to Trimer when feeding

#2 MED line / Clean for Cu 0560:

Running Cu-0560 trial on day shift and start of afternoons.

Midnight shift:

Day Shift: Started batches with Kristen and R & D.

Afternoon Shift: Finished batches and cleaned area.

#2 RC/ Cu 0560:

Calciner on hold. Will need to light.

Midnight shift:

Day Shift: No change. Will need to light calciner.

Afternoon Shift: Trying to lit, will not stay lit. Discharge end set up for 0560

Exhaust to F1

#3 MED/ D-0703:

Running D-0703,

Midnight shift: Run until morning, then hold for maintenance PMs

Day Shift: Performing PM's. Restart this evening.

Afternoon Shift: Spreader belt gear box is busted. Down for maintenance

#3 RC / D 1780 NAQ :

Will need to rescreen bags 2,13,16,17, 18 at a feed rate of 400# per hour.

Midnight shift:

Day shift: See above for rescreen details.

Afternoon Shift: Continue to rescreen material, Calciner does not need to be at temp but try to keep it lit at lower temps. 650 to finish rescreens then reverse.

Exhaust to CTO- Watch suction

#4 RC / D-0222 KLP:

Tri-mer sump line hangers repaired. Continue when feed available. Wait for Trimer to be repaired

Midnight shift:

Day Shift: No change.

Afternoon Shift: trimmer still down, WOW for Elliott to come look at the flow meters.

Exhaust to Trimer

#5 RC / Cu 0539:

Starting up Cu 0539. We need to get a surface area from every Pallet that comes off the calciner. Also continue to record the baghouse temp and exhaust DP on the calciner sheet. Need Kirk to reset sequence so that claciner can be lit.

Midnight Shift:

Day shift: Continued until calciner kicked out. Will need to restart. Also the discharge spout is stuck in the down position. Work orders written.

Afternoon shift: Unable to get Calciner lit stuck in sequence, need Kirk to look at in the morning.

Exhaust to 5 DC

#6 RC & Dryer / D-0257

D 0257 done. Do not slam HC-11 elevator inner cage door!

Midnight shift: Need to start cleaning line

Day Shift: No change.

Afternoon shift: Feeding last of material from hopper and good material under dryer. Need to claim material that comes off the Calciner and let engineers know.

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

New Pfaudler / D-0222:

Hold until Tuesday day shift. Lucas looked at 7 tank actuated outlet valve and advised that a new actuator was on order.

Midnight Shift:

Day Shift: Batch made. Continue on.

Afternoon Shift: Batch made.

7 Tank KLP solution:

Tank 7 was finished over the weekend.

Midnight Shift:

Day Shift: Good to go.

Afternoon shift: monitored

Old Pfaudler / D-0257:

Finished. Will need clean up instructions.

Midnight Shift: Hold

Day Shift: On hold.

Afternoon shift: hold

National Dryer: D-0222

Dust collector fixed- running.

Midnight Shift:

Day shift: No change. Will need to feed the batch made on first shift.

Afternoon Shift: Lit and feeding batches

PK Blender 3917 Pill Mix:

Running pill mix

Midnight Shift: Cat B is in on dock #3. Start when manpower permits

Day shift: No change.

Afternoon shift: running- raws moved

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Afternoon shift: NA

Midnight shift: NA

Day shift: NA

Tower 3 / Cu 0860:

Hold

Midnight Shift: Hold

Day shift: Hold.

Afternoon shift: hold

Tower 6 / Cu 0860:

Hold
Midnight Shift: Hold
Day shift: Hold.
Afternoon shift: hold

North Screener / Cu-0860:

Continue
Midnight shift: Continue
Day shift: Continued.
Afternoon shift: continued

South Screener / Cu-0860:

Continue
Midnight shift: Continue
Day shift: Continued.
Afternoon Shift: continued

#2662 (west) Pill Machine / AI-3917 T 3/16”:

Trying to keep running
Midnight shift: Started up during shift. Day shift operator reported that dies not flush with turret and that Justin Quach was aware, and will assist operator on day shift Tuesday.
Day Shift: Ran alright.
Afternoon shift: running

#2664 (east) Pill Machine / AI-3917 T 3/16”:

Continue to run.
Midnight shift: Continue
Day Shift: Ran well.
Afternoon shift: ran good

TK #2 / V 2046/V 2010:

Waiting for the go ahead approval for a pallet type set up(see Grodecki e-mail).
Midnight shift: Grodecki working on filter pan and pedestal set-up for #2 TK. He will hopefully have decision on type of set-up today.
Day Shift: on hold.
Afternoon shift: holding

TK #4 / Cu 2508:

Continue. Putting full size sagger on the bottom and the half sagger on top.
Midnight shift: Continue
Day Shift: Continued.
Afternoon shift: continued

Harrop Kiln / AI 3920:

Ok to start. Will need to set up pallets for now instead of using the table. Material is by the Abbe blender.

Midnight shift: Continue

Day Shift: Continued.

Afternoon shift: continued

Building 27 Belt Filter / 6081:

There are more 116 bags in bldg now. Need to put 500 gal in tank 2 and feed to the belt.

Midnight shift: Need to pump out 107 tank to WWTP, and flush approx. 500 gls water from tank 2 to belt to flush/rinse line

Day shift: Pumped out tank 107.

Afternoon Shift: holding

Priorities 1 through 11 are basically all the same priority, should be considered urgent and will require call outs for maint issues and/or processing issues.

- 1) East Pfaudler/HC-11 Dryer/#6 RC/Sly
- 2) #3 MED/#3RC/CTO
- 3) #1 Line/#1RC
- 4) #5 RC
- 5) #2 Line/#2RC
- 6) Horne Tabletting Machines
- 7) South PK (Selexsorb/Al Pill Mix)
- 8) #4 Tunnel Kiln
- 9) West Pfaudler/National Dryer/#4 RC/Trimer
- 10) Harrop Kiln
- 11) Reduction Towers
- 12) Reduction Tower Screeners
- 13) South Precip (Clean up area for contractor work to begin on Monday)